

Success Celebration : Apr-18 Final Speech by Coor Sir, DTJ Sir & Plant head

		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SIE	OTPM	DM	E & T	KAIZEN IDEA SHEET			
		TPM CIRCLE NAME :	LOSS NO./STEP	14											
Plant : P14		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M			
CELL :-	Machine Shop	CELL NAME :	Oil pump	M/C STAGE:	Grinding			OPERATION:		Rotor Grind					
KAIZEN THEME :		KAIZEN IDEA :						BENCHMARK:							
To reduce the PM time		Easy to access						TARGET:		0 No's					
PROBLEM PRESENT STATUS :		COUNTERMEASURE:						KAIZEN START:		28.04.2018					
Belt tension testing time is more i.e 15 minutes		Made hole to the guard & provided acrylic sheet with hinge system						TARGET DATE:		25.04.2018					
WHY-WHY ANALYSIS:		BEFORE						AFTER		KAIZEN FINISH:					
Why1:-Belt tension testing time is more i.e 15 minutes										TEAM MEMBERS:					
Why2:- Belt is covered with Guard										Ramesh			Manjunath		
Why2:- NO provision of easy removal of gaurd															
ROOT CAUSE		RESULTS:						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT							
Hard to access		MTTR reduced from 15 minutes to 3 minutes						SR. No	CELL/PRODUCT	TDC	RESP.	STATUS			
REGISTRATION NO.:															
DATE:	28.04.2018														
REGISTERED BY:	Mr. Subramani														
MANGERS SIGN:	Mr. Dinesha M														
								HD SCOPE INFORMATION IN OTHER PLANT							
								SR. No	Plant	WHEN	WHOM	STATUS			